

**Display Elektronik GmbH**

**DATA SHEET**

**LCD MODULE**

**DEM 08171 SYH**

**Product specification**

**Version : 1.1.0**

**24/Oct./2007**

**SPECIFICATION  
FOR  
LCM MODULE**

**MODULE NO.: DEM 08171 SYH**

**Customer Approval:**

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	SIGNATURE	DATE
PREPARED BY (RD ENGINEER)	SN	07.10.2008
PREPARED BY (QA ENGINEER)		
CHECKED BY	MH	24.10.2008
APPROVED BY	MHO	24.10.2008

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**1. FUNCTIONS & FEATURES**

- 1.1. Format : 8x1 characters ( 5\*8 dots )
- 1.2. LCD mode : STN, Yellow-Green , Positive, Reflective
- 1.3. Viewing direction : 6 o'clock
- 1.4. Driving scheme : 1/8 Duty , 1/4Bias
- 1.5. Power supply voltage (V<sub>DD</sub>) : 5.0Volt (typ.)
- 1.6. LCD driving voltage : 4.0Volt (typ.)
- 1.7. Operation temp : -20~70°C
- 1.8. Storage temp : -30~80°C
- 1.9. RoHS standard

**2. MECHANICAL SPECIFICATIONS**

- 2.1. Module size : 60.0mm(L) x 33.0mm(W) x 9.8 mm (H) max
- 2.2. Viewing area : 44.0 mm(L) x 13.0mm(W)
- 2.3. Character pitch : 5.21mm(L) x 7.88mm(W)
- 2.4. Character size : 4.41mm(L) x 7.88mm(W)
- 2.5. Dot pitch : 0.89mm(L) x 0.99mm(W)
- 2.6. Dot size : 0.85mm(L) x 0.95mm(W)

**3. BLOCK DIAGRAM**

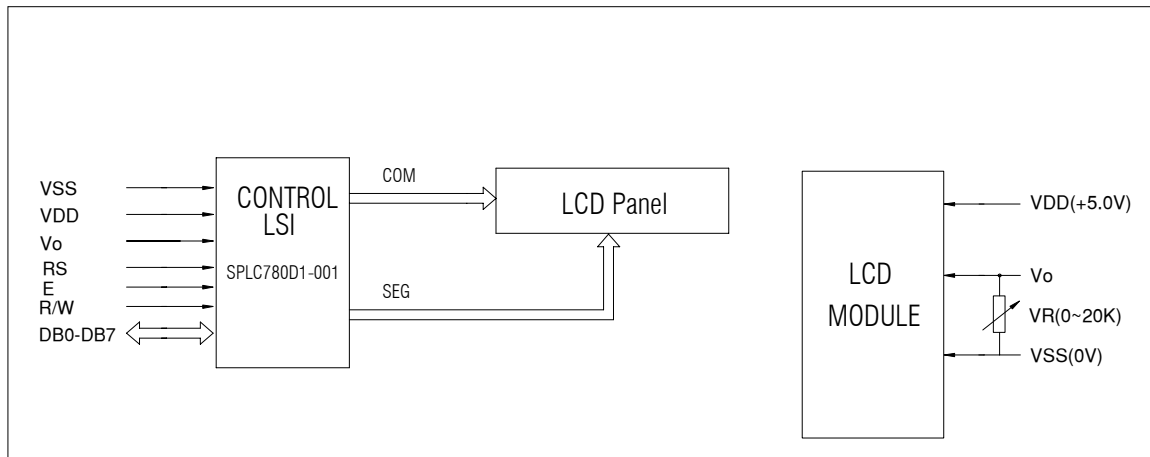


Figure 1. Block diagram

**4. DIMENSIONAL OUTLINE**

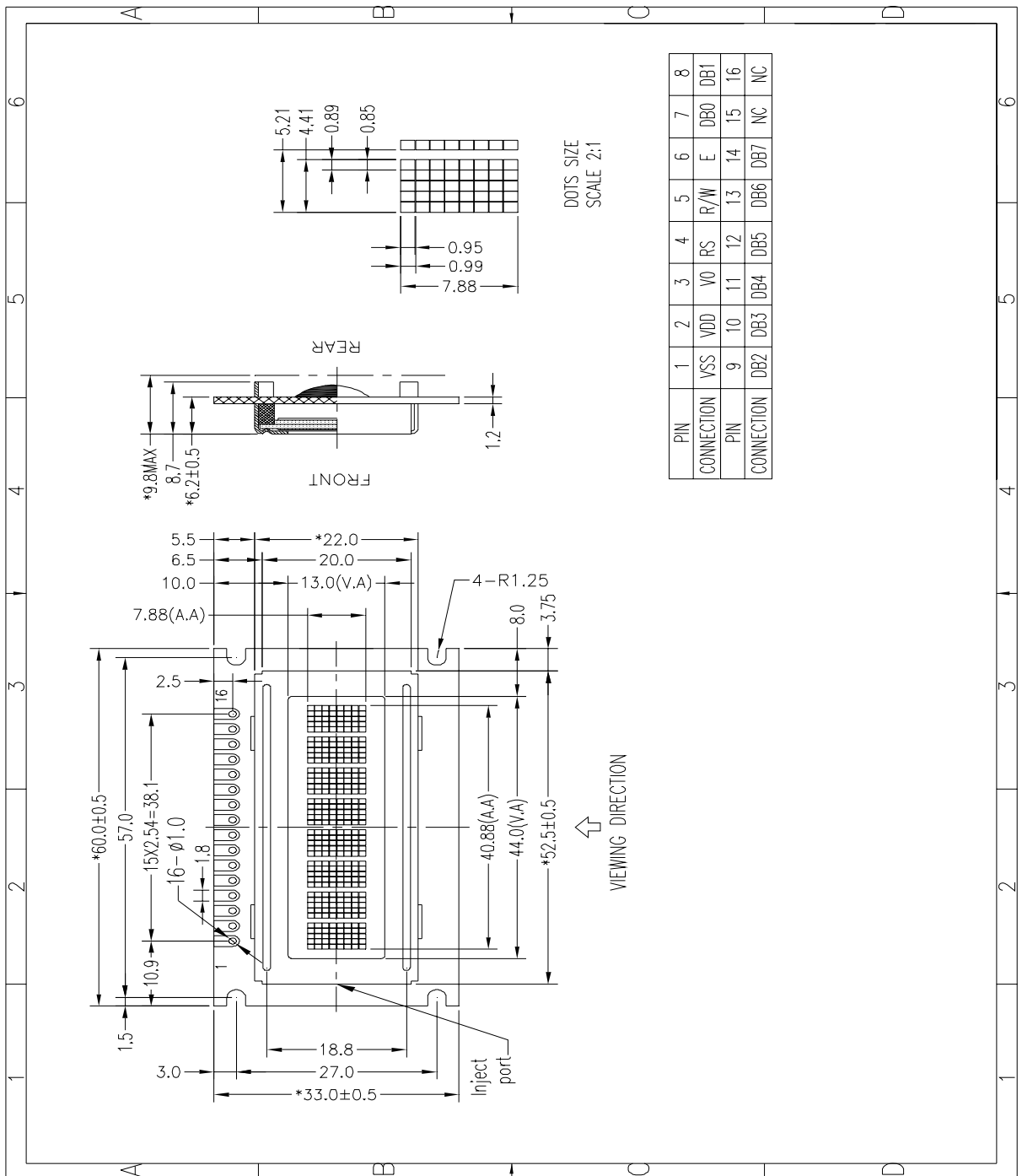


Figure 2. Dimensional outline

**5. PIN DESCRIPTION**

No.	Symbol	Function
1	VSS	Power ground (0V)
2	VDD	Power supply for Logic(+5V)
3	V0	Power supply for LCD drive
4	RS	Register selection (H: Data register , L :Instruction register)
5	R/W	Read/write selection (H: Read , L: Write)
6	E	Enable signal.
7~14	DB0~DB7	Data Bus line
15	NC	No Connection
16	NC	No Connection

**6. MAXIMUM ABSOLUTE LIMIT**

Item	Symbol	MIN	MAX	Unit
Supply Voltage for Logic	V <sub>DD</sub>	-0.3	7.0	V
Supply Voltage for LCD	V <sub>0</sub>	V <sub>DD</sub> -10.0	V <sub>DD</sub> +0.3	V
Input Voltage	V <sub>in</sub>	-0.3	V <sub>DD</sub> +0.3	V
Operating Temperature	T <sub>op</sub>	-20	70	°C
Storage Temperature	T <sub>st</sub>	-30	80	°C

## 7. ELECTRICAL CHARACTERISTICS

### 7.1 DC characteristics (VDD=4.5V-5.5V,TA=25°C)

Characteristics	Symbol	Limit			Unit	Test Condition
		Min.	Typ.	Max.		
Operating Current	I <sub>DD</sub>	-	0.55	0.8	mA	External clock (Note)
Input High Voltage	V <sub>IH1</sub>	2.5	-	VDD	V	Pins:(E, RS, R/W, DB0 - DB7)
Input Low Voltage	V <sub>IL1</sub>	-0.3	-	0.6	V	VDD=5V
Input High Voltage	V <sub>IH2</sub>	VDD-1	-	VDD	V	Pin OSC1
Input Low Voltage	V <sub>IL2</sub>	-0.2	-	1.0	V	Pin OSC1
Input High Current	I <sub>IH</sub>	-2.0	-	2.0	μA	Pins: (RS, R/W, DB0 - DB7)
Input Low Current	I <sub>IL</sub>	-20	-125	-250	μA	VDD = 5.0V
Output High Voltage (TTL)	V <sub>OH1</sub>	2.4	-	VDD	V	I <sub>OH</sub> = - 0.1mA Pins: DB0 - DB7
Output Low Voltage (TTL)	V <sub>OL1</sub>	-	-	0.4	V	I <sub>OL</sub> = 0.1mA Pins: DB0 - DB7
Output High Voltage (CMOS)	V <sub>OH2</sub>	0.9VDD	-	VDD	V	I <sub>OH</sub> = - 40μA, Pins: CL1, CL2, M, D
Output Low Voltage (CMOS)	V <sub>OL2</sub>	-	-	0.1VDD	V	I <sub>OL</sub> = 40μA, Pins: CL1, CL2, M, D
Driver ON Resistance (COM)	R <sub>COM</sub>	-	-	20	KΩ	I <sub>o</sub> = ±50μA, V <sub>LCD</sub> = 4.0V Pins: COM1 - COM16
Driver ON Resistance (SEG)	R <sub>SEG</sub>	-	-	30	KΩ	I <sub>o</sub> = ±50μA, V <sub>LCD</sub> = 4.0V Pins: SEG1 - SEG40
LCD Voltage	V <sub>LCD</sub>	3.0	-	8	V	VDD-V5, 1/4 bias or 1/5 bias

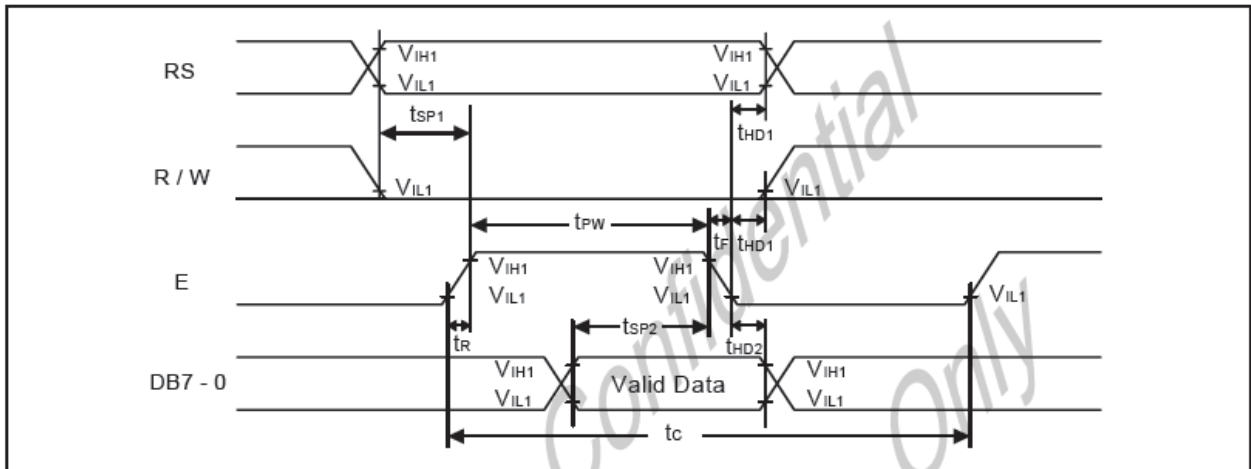
Note: F<sub>osc</sub> = 250KHz, VDD = 5.0V, pin E = "L", RS, R/W, DB0 - DB7 are open, all outputs are no loads.

### 7.2 AC characteristics(VDD=4.5V-5.5V,TA=25°C)

Write mode (writing data from MPU to SPLC780D1)

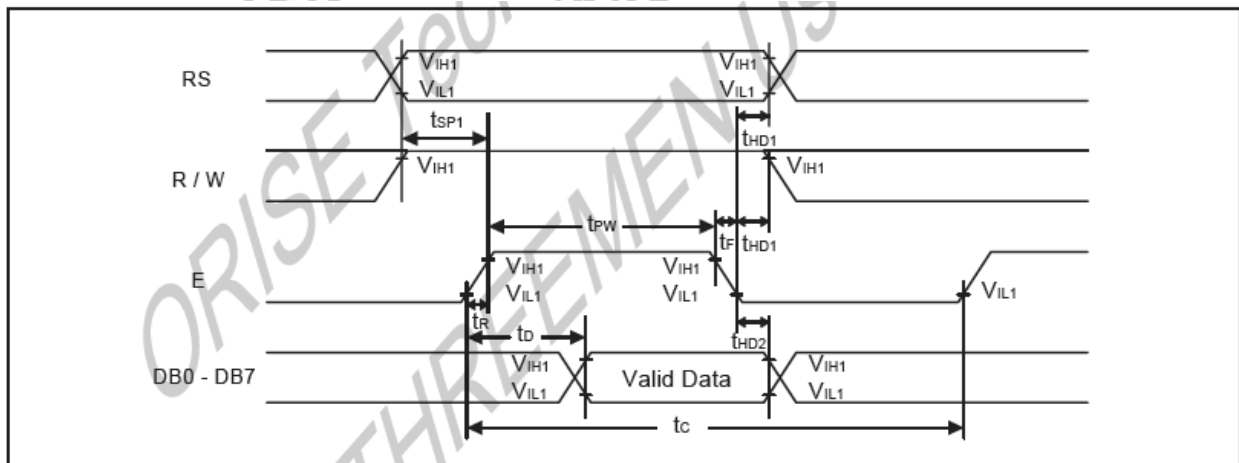
Characteristics	Symbol	Limit			Unit	Test Condition
		Min.	Typ.	Max.		
E Cycle Time	t <sub>c</sub>	400	-	-	ns	Pin E
E Pulse Width	t <sub>pw</sub>	150	-	-	ns	Pin E
E Rise/Fall Time	t <sub>r</sub> , t <sub>f</sub>	-	-	25	ns	Pin E
Address Setup Time	t <sub>SP1</sub>	30	-	-	ns	Pins: RS, R/W, E
Address Hold Time	t <sub>HD1</sub>	10	-	-	ns	Pins: RS, R/W, E
Data Setup Time	t <sub>SP2</sub>	40	-	-	ns	Pins: DB0 - DB7
Data Hold Time	t <sub>HD2</sub>	10	-	-	ns	Pins: DB0 - DB7





Read mode (reading data from SPLC780D1 to MPU)

Characteristics	Symbol	Limit			Unit	Test Condition
		Min.	Typ.	Max.		
E Cycle Time	$t_c$	400	-	-	ns	Pin E
E Pulse Width	$t_w$	150	-	-	ns	Pin E
E Rise/Fall Time	$t_r, t_f$	-	-	25	ns	Pin E
Address Setup Time	$t_{SP1}$	30	-	-	ns	Pins: RS, R/W, E
Address Hold Time	$t_{HD1}$	10	-	-	ns	Pins: RS, R/W, E
Data Output Delay Time	$t_D$	-	-	100	ns	Pins: DB0 - DB7
Data hold time	$t_{HD2}$	5.0	-	-	ns	Pin DB0 - DB7

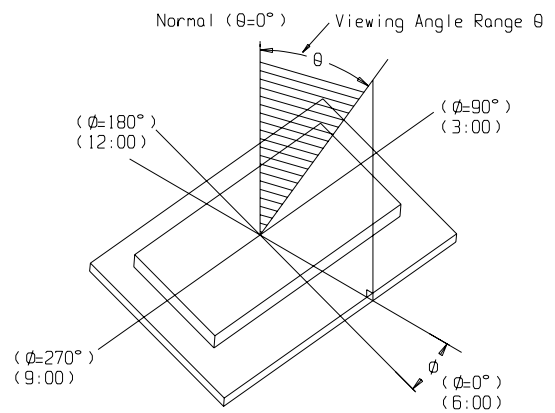
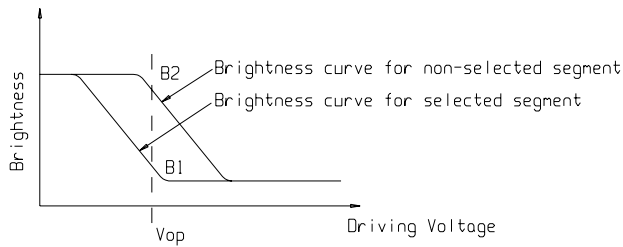


**8. ELECTRO-OPTICAL CHARACTERISTICS**

( $V_{DD}=5.0V$ ,  $T_a = 25^{\circ}C$ )

Item	Symbol	Condition	Min	Typ	Max	Unit
Operating Voltage	Vop	Ta = -20°C	4.3	4.5	4.7	V
		Ta = 25°C	3.7	3.9	4.1	
		Ta = 70°C	3.4	3.6	3.8	
Response time	Tr	Ta = 25°C	---	185	---	ms
	Tf		---	200	---	ms
Contrast	Cr	Ta = 25°C	---	4	---	---
Viewing angle range	$\theta$	Cr $\geq$ 2	-40	---	+40	deg
	$\Phi$		-40	---	+40	deg

$$Cr = \frac{\text{Brightness of non-selected segment}(B2)}{\text{Brightness of selected segment}(B1)}$$



## 9. CONTROL AND DISPLAY INSTRUCTION

Instruction	Instruction Code										Description	Execution time (Temp = 25°C)			
	RS	RW	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0		Fosc= 190KHz	Fosc= 270KHz	Fosc= 350KHz	
Clear Display	0	0	0	0	0	0	0	0	0	0	1	Write "20H" to DDRAM and set DDRAM address to "00H" from AC	2.16ms	1.52ms	1.18ms
Return Home	0	0	0	0	0	0	0	0	0	1	-	Set DDRAM address to "00H" from AC and return cursor to its original position if shifted. The contents of DDRAM are not changed.	2.16ms	1.52ms	1.18ms
Entry Mode Set	0	0	0	0	0	0	0	0	1	I/D	S	Assign cursor moving direction and enable the shift of entire display	53μs	38μs	29μs
Display ON/OFF Control	0	0	0	0	0	0	0	1	D	C	B	Set display (D), cursor(C), and blinking of cursor(B) on/off control bit.	53μs	38μs	29μs
Cursor or Display Shift	0	0	0	0	0	1	S/C	R/L	-	-	-	Set cursor moving and display shift control bit, and the direction, without changing of DDRAM data.	53μs	38μs	29μs
Function Set	0	0	0	0	1	DL	N	F	-	-	-	Set interface data length (DL: 8-bit/4-bit), numbers of display line (N: 2-line/1-line) and, display font type (F:5x10 dots/5x8 dots)	53μs	38μs	29μs
Set CGRAM Address	0	0	0	1	AC5	AC4	AC3	AC2	AC1	AC0	AC0	Set CGRAM address in address counter.	53μs	38μs	29μs
Set DDRAM Address	0	0	1	AC6	AC5	AC4	AC3	AC2	AC1	AC0	AC0	Set DDRAM address in address counter	53μs	38μs	29μs
Read Busy Flag and Address Counter	0	1	BF	AC6	AC5	AC4	AC3	AC2	AC1	AC0	AC0	Whether during internal operation or not can be known by reading BF. The contents of address counter can also be read.			
Write Data to RAM	1	0	D7	D6	D5	D4	D3	D2	D1	D0	D0	Write data into internal RAM (DDRAM/CGRAM).	53μs	38μs	29μs
Read Data from RAM	1	1	D7	D6	D5	D4	D3	D2	D1	D0	D0	Read data from internal RAM (DDRAM/CGRAM).	53μs	38μs	29μs

Note1: "-": don't care

Note2: In the operation condition under -20°C ~ 75°C, the maximum execution time for majority of instruction sets is 100us, except two instructions, "Clear Display" and "Return Home", in which maximum execution time can take up to 4.1ms.

※ Detail information please refer to the SPLC780D1 datasheet

10. FONT CHARACTERISTIC

Upper 4 bit Lower 4 bit	LLLL	LLLH	LLHL	LLHH	LHLL	LHLH	LHHL	LHHH	HLLL	HLLH	HLHL	HLHH	HHLL	HHLH	HHHL	HHHH
LLLL	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐
LLLH	☐	☐	!	1	1	Q	3	4	☐	☐	。	ア	チ	△	☐	☐
LLHL	☐	☐	"	2	B	R	b	r	☐	☐	「	イ	ウ	×	☐	☐
LLHH	☐	☐	#	3	O	S	c	s	☐	☐	」	ウ	予	☐	☐	☐
LHLL	☐	☐	キ	4	D	T	d	t	☐	☐	√	正	ト	巾	☐	☐
LHLH	☐	☐	キ	5	E	U	e	u	☐	☐	・	オ	大	工	区	☐
LHHL	☐	☐	キ	6	F	V	f	v	☐	☐	ヲ	カ	ニ	ヨ	☐	☐
LHHH	☐	☐	キ	7	G	W	g	w	☐	☐	ヲ	キ	又	ヲ	☐	☐
HLLL	☐	☐	☐	8	H	×	h	×	☐	☐	イ	ウ	幸	貝	丁	又
HLLH	☐	☐	☐	9	I	Y	i	y	☐	☐	ウ	ウ	ル	☐	☐	☐
HLHL	☐	☐	☐	キ	J	Z	j	z	☐	☐	エ	コ	ハ	レ	丁	キ
HLHH	☐	☐	☐	キ	K	K	ク	ク	☐	☐	オ	オ	エ	口	×	キ
HHLL	☐	☐	☐	キ	ク	羊	川	川	☐	☐	カ	ヨ	コ	マ	キ	☐
HHLH	☐	☐	☐	キ	一	☐	☐	☐	☐	☐	ユ	又	△	心	毛	キ
HHHL	☐	☐	☐	キ	ノ	☐	☐	☐	☐	☐	ヨ	セ	市	△	☐	☐
HHHH	☐	☐	☐	キ	ノ	☐	☐	☐	☐	☐	ウ	ウ	マ	△	☐	☐

## **11. PRECAUTION FOR USING LCD/LCM**

After reliability test, recovery time should be 24 hours minimum. Moreover, functions, performance and appearance shall be free from remarkable deterioration within 50,000 hours ( average ) under ordinary operating and storage conditions room temperature ( $20\pm 8^{\circ}\text{C}$ ), normal humidity (below 65% RH), and in the area not exposed to direct sun light. Using LCM beyond these conditions will shorten the life time.

### Precaution for using LCD/LCM

LCD/LCM is assembled and adjusted with a high degree of precision. Do not attempt to make any alteration or modification. The followings should be noted.

#### **General Precautions:**

1. LCD panel is made of glass. Avoid excessive mechanical shock or applying strong pressure onto the surface of display area.
2. The polarizer used on the display surface is easily scratched and damaged. Extreme care should be taken when handling. To clean dust or dirt off the display surface, wipe gently with cotton, or other soft material soaked with isopropyl alcohol, ethyl alcohol or trichlorotrifluoroethane, do not use water, ketone or aromatics and never scrub hard.
3. Do not tamper in any way with the tabs on the metal frame.
4. Do not make any modification on the PCB without consulting AV.
5. When mounting a LCM, make sure that the PCB is not under any stress such as bending or twisting. Elastomer contacts are very delicate and missing pixels could result from slight dislocation of any of the elements.
6. Avoid pressing on the metal bezel, otherwise the elastomer connector could be deformed and lose contact, resulting in missing pixels and also cause rainbow on the display.
7. Be careful not to touch or swallow liquid crystal that might leak from a damaged cell. Any liquid crystal adheres to skin or clothes, wash it off immediately with soap and water.

#### **Static Electricity Precautions:**

1. CMOS-LSI is used for the module circuit; therefore operators should be grounded whenever he/she comes into contact with the module.
2. Do not touch any of the conductive parts such as the LSI pads; the copper leads on the PCB and the interface terminals with any parts of the human body.
3. Do not touch the connection terminals of the display with bare hand; it will cause disconnection or defective insulation of terminals.
4. The modules should be kept in anti-static bags or other containers resistant to static for storage.

5. Only properly grounded soldering irons should be used.
6. If an electric screwdriver is used, it should be grounded and shielded to prevent sparks.
7. The normal static prevention measures should be observed for work clothes and working benches.
8. Since dry air is inductive to static, a relative humidity of 50-60% is recommended.

**Soldering Precautions:**

1. Soldering should be performed only on the I/O terminals.
2. Use soldering irons with proper grounding and no leakage.
3. Soldering temperature:  $280^{\circ}\text{C}\pm 10^{\circ}\text{C}$
4. Soldering time: 3 to 4 second.
5. Use eutectic solder with resin flux filling.
6. If flux is used, the LCD surface should be protected to avoid spattering flux.
7. Flux residue should be removed.

**Operation Precautions:**

1. The viewing angle can be adjusted by varying the LCD driving voltage  $V_o$ .
2. Since applied DC voltage causes electro-chemical reactions, which deteriorate the display, the applied pulse waveform should be a symmetric waveform such that no DC component remains. Be sure to use the specified operating voltage.
3. Driving voltage should be kept within specified range; excess voltage will shorten display life.
4. Response time increases with decrease in temperature.
5. Display color may be affected at temperatures above its operational range.
6. Keep the temperature within the specified range usage and storage. Excessive temperature and humidity could cause polarization degradation, polarizer peel-off or generate bubbles.
7. For long-term storage over  $40^{\circ}\text{C}$  is required, the relative humidity should be kept below 60%, and avoid direct sunlight.